

Restoration Guide Post 60k TR3A through TR3B

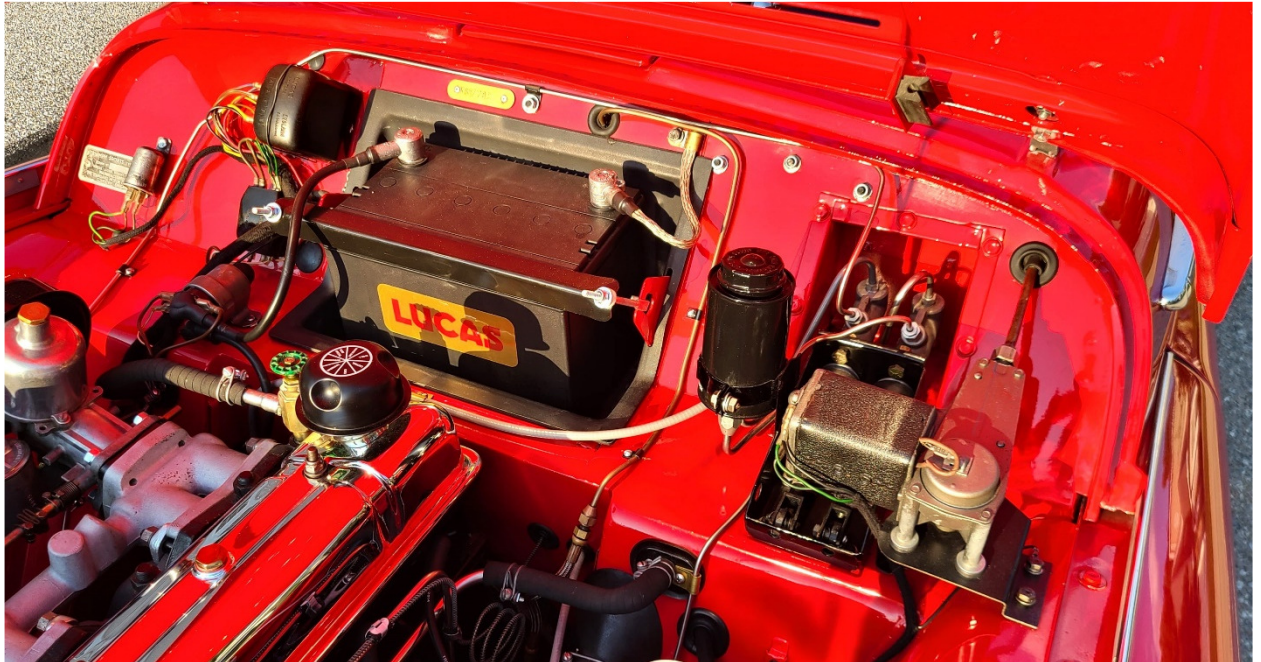
Category: Underhood

Example Shown: TCF TR3B, Post 60K TR3A

Component(s): Bulkhead

A B C D E F G H I J K L M N O P Q R S T U V W

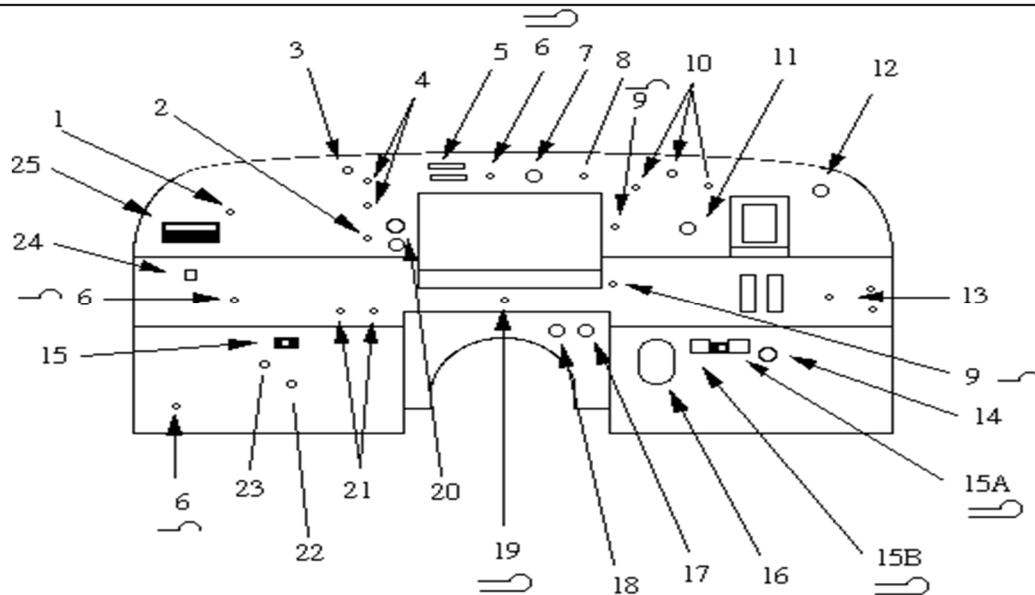
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Discussion: This view of the bulkhead shows the location of the various components attached to and through the bulkhead. At C2, the flasher bolt, at J1, the bolt securing the oil line clamp, at N2 - Q2, the three bolts securing the steering support bracket and at M2, the bolt securing the battery ground cable are *not* painted body color, *all other* bolts on the bulkhead, inner fenders, front apron bracket, etc. are painted body color. Please refer to the next page as a guide to the identification of each hole.

The *Bulkhead Hole Identification* document on the following page is provided, with permission, by TeriAnn Wakeman. Please visit her website at www.TR3A.info for more useful information on Triumphs.

Bulkhead Hole Identification: A left-hand drive post TS-60K TR. 15B is a connection for a pre TS-60K TR.



1	Bolt for mounting flasher unit. Early TR3As had a flasher with mounting tab at top.
2	Fuse block mounting hole.
3	Windscreen washer hose pass through. Or 1/2-inch rubber plug.
4	Holes for mounting voltage regulator.
5	Two brass build plates. Each plate screwed on and painted body color. Only body plate on TR3Bs.
6	Hole for top heater mounting stud. Also used to anchor brake line.
7	Oil pressure gauge tube pass through hole.
8	Battery ground strap mounting point. Remember there must be good electrical contact here. Clean paint off from around hole and use a star washer between wire end and body.
9	Clamp point for oil pressure gauge line.
10	Holes for mounting steering column steady bracket.
11	Speedometer cable pass through.
12	Windscreen wiper cable pass through.
13	Wiper motor mounting holes.
14	Wiring harness pass through.
15	Heater hose pass through.
15A	Clamp for clutch hydraulic line.
15B	Clamp for oil pressure gauge line on early cars, not on late TR3As.
16	Steering column pass through.
17	Tach cable pass through.
18	Temperature gauge line pass through.
19	Clamp point for speedometer and windscreen washer tube.
20	Top hole for wire harness. Lower hose has 1 inch plug.
21	Mounting holes for solenoid.
22	Exit for the scuttle vent drain tube.
23	Choke cable pass through.
24	Rectangular hole. 1/4-inch plug.
25	Commission plate has two mounting holes for pop rivets. Additionally, there may be a second pair of holes if the car was provided with a year plate. A year plate is normally orange and has "STC - XY" where STC stands for Standard Triumph Company and XY are the last two digits of the year. These year plates converted an unsold, unused Triumph into the next model year.